



United States Cast Iron Pipe & Foundry



BIRD'S EYE VIEW OF SCOTTDALE.

Company History



Foundry at New Cumberland, W. Va. 1921 - 1937

- 1921 The Heyward family started Duraloy in West Virginia.
- 1937 Moved foundry to former U.S. Cast Iron Pipe and Foundry in Scottdale.
- 1970 Became Duraloy Blaw-Knox, Division of White Consolidated Industries.
- 1980 Merged National Alloy and General Alloy into Duraloy.

Current



- 1994 Park Corp. purchased Duraloy.
- 1997 Purchased Manoir Electroalloys, USA operations of Fonderies et Aciers Manoir (previously Abex Corp.) This operation was merged into Duraloy in 1999.
- 2005 Purchased the manufacturing assets of Ultracast L.L.C., formerly Kokomo Tube Peru, Indiana.

Capabilities

- Design Engineering
- Alloy Development
- Metallurgical Laboratory
- High Temperature Mechanical Testing.
- Centrifugal Casting Foundry
- 2 Static Foundries
- Machine Shop
- Fabrication Facilities
- Inspection and Radiography



Over 80 Alloys Cast at Duraloy

- Proprietary High Alloy Grades
- Heat Resistant Grades.
- Corrosion Resistant Grades.
- Cobalt Based Alloys
- CD4MCu Duplex Stainless Steels
- Precipitation Hardening Steels
- 333, 601, 617, 625, 718, 803, 825.
- Nickel Aluminides



Centrifugal Casting Foundry

- 9 Centrifugal Casting Machines
- Diameters of 2.5" 48.75" (64mm -1240mm)
- 7 Induction Furnaces
- Capability to Cast 10,000 lb. (4,500 kg)





2 Static Foundries









Machining Capability to Manufacture rolls up to 1500 mm.



Welding Processes











Five Major Markets

- Petrochemical Furnace
 Tubing
- Steel Mill Transfer Rolls and Radiant Tubes
- Heat Treat Fixtures, Retorts, Radiant Tubes and Powder Metallurgy Reduction Tubes
- Aerospace Press Tooling for SuperPlastic and Hot Forming
- Specialty Castings for Iron Ore, Glass, Cement and Power Industries



Ethylene Cracking Furnace Coil





Reformer Tube for Hydrogen Furnace





Steel Mill Furnace Transfer Rolls





Mini Mill Compact Strip Rolls







Aerospace SuperPlastic and Hot Press Platens and Tooling used for the forming of Titanium





Cast Spiral Retorts for Heat Treatment of Small Parts



Calciner Tubes for Powder Processing



Metallurgical Development Research with the United States Department of Energy and Oak Ridge National Laboratory



Cast Nickel Aluminide for Improved Productivity of Steel Heat-Treating Furnaces









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Thank You

